## Materials

1. Shell, C3604 brass, $2 \mu \mathrm{~m}$ nickel plated
2. Spring contact, BeCu, $2 \mu \mathrm{~m}$ nickel plated
3. Pin, C3604 brass, $2 \mu \mathrm{~m}$ nickel plated
4. Insulator, PBT + $15 \%$ GF, black

## Electrical requirements

Dielectric strength: 1 min @ 500 Vac
Insulation resistance: $100 \mathrm{M} \Omega$ @ 500 Vdc
Contact resistance: $30 \mathrm{~m} \Omega$ or less
Rated voltage: 48 Vdc
Rated current: 5 A

## Mechanical requirements

Insertion force: 0.3-2.5 kgf
Withdrawal force: $0.3-2.5 \mathrm{kgf}$
Durability: 5000 mating cycles while maintaining; min 0.3 kgf insertion force, min 0.2 kgf withdrawal force and less than $100 \mathrm{~m} \Omega$ contact resistance.

## Environmental requirements

Damp test: $40^{\circ} \mathrm{C}$, RH 90-100\% for 96 hrs . Cool to ambient and recover for 2 hours. Maintain dielectric strength of 500 Vac for 1 min , insulation resistance of $50 \mathrm{M} \Omega @ 500 \mathrm{Vdc}$ minimum and a contact resistance of $100 \mathrm{~m} \Omega$ or less.

Dry test: $70^{\circ} \mathrm{C}$, RH 70-85\% for 96 hrs . Cool to ambient and recover for 2 hours. Maintain insulation resistance of 50 $\mathrm{M} \Omega$ @ 500 Vdc minimum and a contact resistance of 100 $\mathrm{m} \Omega$ or less.

Salt spray test: $35^{\circ} \mathrm{C}, \mathrm{RH} 90-95 \%, 5 \% \mathrm{NaCl}$ mist for 24 hrs . Wash parts after test. Maintain mechanical requirements and a contact resistance of less than $80 \mathrm{~m} \Omega$.

## Operating range <br> -25 to $70^{\circ} \mathrm{C}$, relative humidity of $85 \%$ or less



SECTION A-A


(as)

