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Cree® XLamp® CXB3070 LED



PRODUCT DESCRIPTION

XLamp® CXA2 LED Arrays lead the industry in efficacy and reliability for ceramic-based COB LEDs. Cree CXA2 LEDs easily deliver TM-21 lifetimes well beyond L90 60,000 hours under a wide range of operating conditions. CXA2 LED Arrays share the same physical design as XLamp CXA and CMA LED families, allowing lighting manufacturers to leverage the existing optical, mechanical and electrical design elements to accelerate time to market without additional cost.

CXA2 Standard Density LED Arrays are now available in two different versions: Standard and eTone™ LEDs. The eTone version delivers beautiful 90 CRI light quality at the same efficacy as today's standard 80 CRI LEDs.

FEATURES

- · 23-mm optical source
- Mechanical and optical design consistent with other CXA30 and CXB30 LEDs
- Cree EasyWhite® 2-, 3- and 5-step binning
- Standard LEDs available in 70, 80 and 90 CRI minimum options
- eTone[™] LEDs available in 90 CRI minimum option
- Forward voltage option: 36-V class
- · 85 °C binning and characterization
- Extremely uniform color over viewing angle
- Top-side solder connections
- · Thermocouple attach point
- NEMA SSL-3 2011 standard flux bins
- · RoHS and REACh compliant
- UL® recognized component (E349212)

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CHARACTERISTICS

Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (HBM per Mil-Std-883D)	V			8000
DC forward current - Standard	mA			2800*
DC forward current - eTone	mA			2800*
Reverse current	mA			0.1
Forward voltage (@ 1900 mA, T _j = 85 °C)	V		36	39

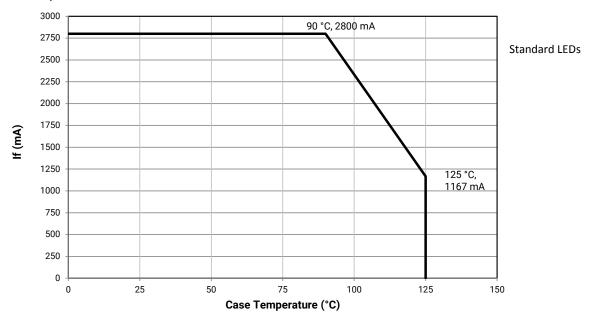
^{*} Refer to the Operating Limits section.

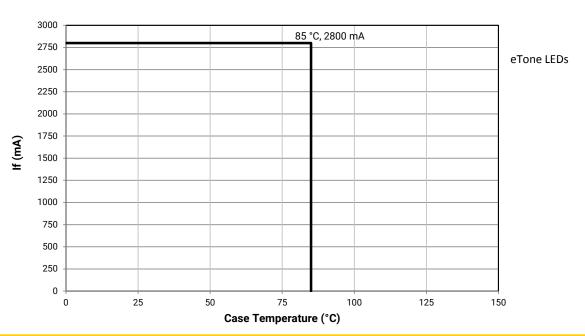


OPERATING LIMITS

The maximum current rating of the CXB3070 depends on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graph shown below assumes that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Please refer to the Mechanical Dimensions section on page 14 for the location of the Tc measurement point.

Another important factor in good thermal management is the temperature of the Light Emitting Surface (LES). Cree recommends a maximum LES temperature of 135 °C to ensure optimal LED lifetime. Please refer to the Thermal Design section on page 15 for more information on LES temperature measurement.







FLUX CHARACTERISTICS, ORDER CODES & BINS - STANDARD LEDS (I_F = 1900 mA, T_I = 85 °C)

The following table provides order codes for XLamp CXB3070 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 14).

Nominal	CF	RI*	Minin	num Lumino	ous Flux	2-Step		3-Step		5-Step			
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C**	Group	Order Code	Group	Order Code	Group	Order Code		
					ВВ	9,500	10,520						CXB3070-0000- 000N0BBB65E
	70		BD	10,000	11,074					65E	CXB3070-0000- 000N0BBD65E		
6500 K			СВ	11,000	12,181						CXB3070-0000- 000N0BCB65E		
				BB	9,500	10,520					655	CXB3070-0000- 000N0HBB65E	
	80		BD	10,000	11,074					65E	CXB3070-0000- 000N0HBD65E		
			BB	9,500	10,520						CXB3070-0000- 000N0BBB57E		
	70	70	70	BD	10,000	11,074					57E	CXB3070-0000- 000N0BBD57E	
5700 K			СВ	11,000	12,181						CXB3070-0000- 000N0BCB57E		
	90	80		BB	9,500	10,520					57E	CXB3070-0000- 000N0HBB57E	
	00		BD	10,000	11,074					3/E	CXB3070-0000- 000N0HBD57E		
	70		ВВ	9,500	10,520						CXB3070-0000- 000N0BBB50E		
			BD	10,000	11,074					50E	CXB3070-0000- 000N0BBD50E		
			СВ	11,000	12,181						CXB3070-0000- 000N0BCB50E		
5000 K	80		ВВ	9,500	10,520			50G	CXB3070-0000- 000N0HBB50G	50E	CXB3070-0000- 000N0HBB50E		
3000 K	00		BD	10,000	11,074			30G	CXB3070-0000- 000N0HBD50G	30E	CXB3070-0000- 000N0HBD50E		
	90		Z4	7,945	8,798				CXB3070-0000- 000N0UZ450G				
		92	AB	8,500	9,413			50G	CXB3070-0000- 000N0UAB50G				
			AD	9,000	9,967				CXB3070-0000- 000N0UAD50G				

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 21).
- Cree XLamp CXB3070 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.
- ** Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, ORDER CODES & BINS - STANDARD LEDS (Iz = 1900 mA, T, = 85 °C) - CONTINUED

Nominal	CF	XI *	Minin	num Lumino	ous Flux		2-Step		3-Step	5-Step	
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C**	Group	Order Code	Group	Order Code	Group	Order Code
			ВВ	9,500	10,520						CXB3070-0000- 000N0BBB40E
	70		BD	10,000	11,074					40E	CXB3070-0000- 000N0BBD40E
			СВ	11,000	12,181						CXB3070-0000- 000N0BCB40E
4000 K			AD	9,000	9,967		CXB3070-0000- 000N0HAD40H		CXB3070-0000- 000N0HAD40G		
4000 K	80 80		ВВ	9,500	10,520	40H	CXB3070-0000- 000N0HBB40H	40G	CXB3070-0000- 000N0HBB40G		
			BD	10,000	11,074		CXB3070-0000- 000N0HBD40H		CXB3070-0000- 000N0HBD40G		
	90	92	Z4	7,945	8,798	40H	CXB3070-0000- 000N0UZ440H	40G	CXB3070-0000- 000N0UZ440G		
	90	92	AB	8,500	9,413	4011	CXB3070-0000- 000N0UAB40H	400	CXB3070-0000- 000N0UAB40G		
	80		AD	9,000	9,967	35H	CXB3070-0000- 000N0HAD35H	35G	CXB3070-0000- 000N0HAD35G		
	00		ВВ	9,500	10,520		CXB3070-0000- 000N0HBB35H		CXB3070-0000- 000N0HBB35G		
3500 K			Z2	7,390	8,184		CXB3070-0000- 000N0UZ235H		CXB3070-0000- 000N0UZ235G		
	90	92	Z4	7,945	8,798	35H	CXB3070-0000- 000N0UZ435H	35G	CXB3070-0000- 000N0UZ435G		
			AB	8,500	9,413		CXB3070-0000- 000N0UAB35H		CXB3070-0000- 000N0UAB35G		
			AB	8,500	9,413		CXB3070-0000- 000N0HAB30H		CXB3070-0000- 000N0HAB30G		
	80		AD	9,000	9,967	30H	CXB3070-0000- 000N0HAD30H	30G	CXB3070-0000- 000N0HAD30G		
3000 K			ВВ	9,500	10,520		CXB3070-0000- 000N0HBB30H		CXB3070-0000- 000N0HBB30G		
3000 K			Y4	6,910	7,652		CXB3070-0000- 000N0UY430H		CXB3070-0000- 000N0UY430G		
	90	92	Z2	7,390	8,184	30H	OH CXB3070-0000- 000N0UZ230H	30G	CXB3070-0000- 000N0UZ230G		
			Z4	7,945	8,798		CXB3070-0000- 000N0UZ430H		CXB3070-0000- 000N0UZ430G		

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 21).
- Cree XLamp CXB3070 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.
- ** Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, ORDER CODES & BINS - STANDARD LEDS (Iz = 1900 mA, T, = 85 °C) - CONTINUED

Nominal	CRI*		Minimum Luminous Flux			2-Step		3-Step		5-Step						
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C**	Group	Order Code	Group	Order Code	Group	Order Code					
80			Z4	7,945	8,798		CXB3070-0000- 000N0HZ427H		CXB3070-0000- 000N0HZ427G							
	80	80	80	80	80	80	80	-	AB	8,500	9,413	27H	CXB3070-0000- 000N0HAB27H	27G	CXB3070-0000- 000N0HAB27G	
2700 K			AD	9,000	9,967		CXB3070-0000- 000N0HAD27H		CXB3070-0000- 000N0HAD27G							
	00 00	00 02	90 92	02	Y4	6,910	7,652	27H	CXB3070-0000- 000N0UY427H	270	CXB3070-0000- 000N0UY427G					
	90	92	Z2	7,390	8,184	2/П	CXB3070-0000- 000N0UZ227H	27G	CXB3070-0000- 000N0UZ227G							
2200 K	80		Z2	7,390	8,184			22G	CXB3070-0000- 000N0HZ222G							

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 21).
- Cree XLamp CXB3070 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.
- ** Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, ORDER CODES & BINS - ETONE™ LEDS (I_E = 1900 mA, T_I = 85 °C)

Nominal			Typical		2-Step	3-Step		
CCT	Min.	Тур	Luminous Flux (lm)	Luminous Flux (lm)	Group	Order Code	Group	Order Code
4000 K	90	92	8280	9506	40H	CXB3070-0000-00PN0U0A40H	40G	CXB3070-0000-00PN0U0A40G
3500 K	90	92	8370	9347	35H	5H CXB3070-0000-00PN0U0A35H		CXB3070-0000-00PN0U0A35G
3000 K	90	92	8075	9252	30H	CXB3070-0000-00PN0U0A30H	30G	CXB3070-0000-00PN0U0A30G
2700 K	90	92	7548	8882	27H	CXB3070-0000-00PN0U0A27H	27G	CXB3070-0000-00PN0U0A27G

Specialty

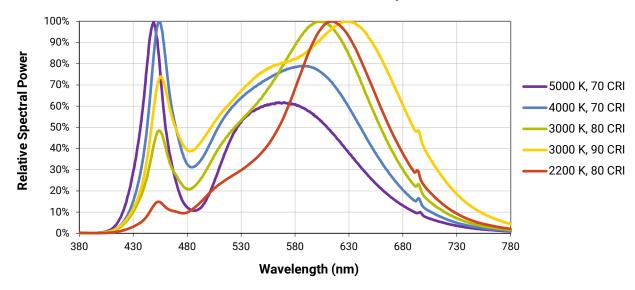
Nominal	CRI Minimum		Typical							
CCT	Min.	Тур	Luminous Flux (lm)	Luminous Flux (lm)	Group	Order Code	Group	Order Code		
3100 K	90	92	7990	9155	31Q	CXB3070-0000-00PN0U0A31Q				
3000 K	90	92	8075	9252	30Q	CXB3070-0000-00PN0U0A30Q	30U	CXB3070-0000-00PN0U0A30U		

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 21).
- Cree XLamp CXB3070 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.
- ** Flux values @ 25 °C are calculated and for reference only.



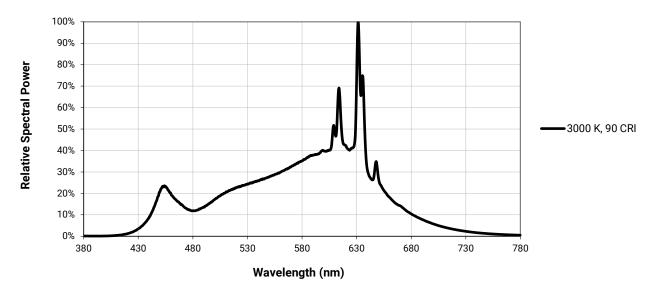
RELATIVE SPECTRAL POWER DISTRIBUTION - STANDARD LEDS

The following graph is the result of a series of pulsed measurements at 1900 mA and T_1 = 85 °C.



RELATIVE SPECTRAL POWER DISTRIBUTION - ETONE™ LEDS

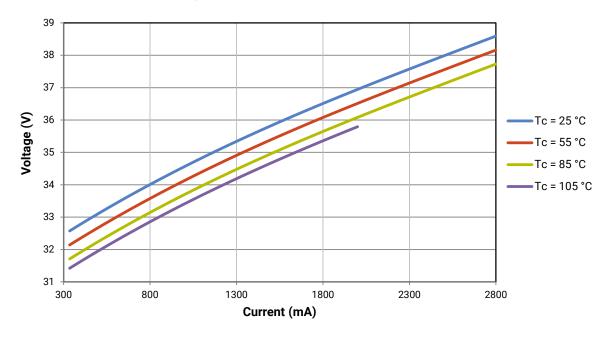
The following graph is the result of a series of pulsed measurements at 1900 mA and T_1 = 85 °C.





ELECTRICAL CHARACTERISTICS

The following graph is the result of a series of steady-state measurements.



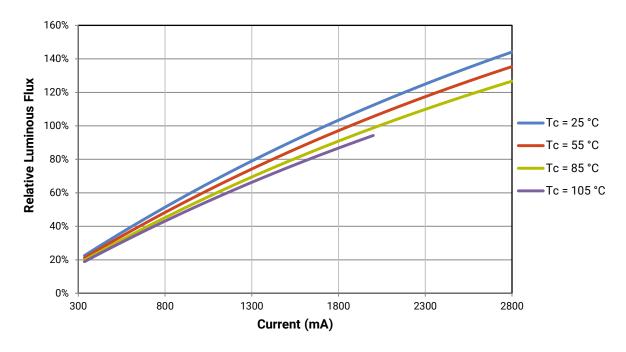


RELATIVE LUMINOUS FLUX

The relative luminous flux values provided below are the ratio of:

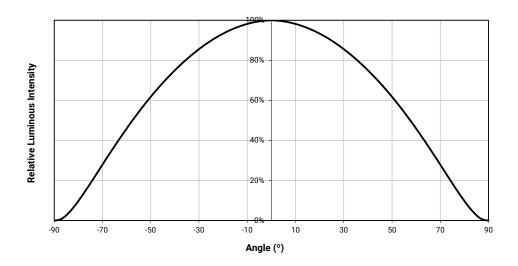
- · Measurements of CXB3070 at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 1900 mA at T_J = 85 °C.

For example, at steady-state operation of Tc = 25 °C, I_F = 1300 mA, the relative luminous flux ratio is 80% in the chart below. A CXB3070 LED that measures 8500 lm during binning will deliver 6800 lm (8500 * 0.8) at steady-state operation of Tc = 25 °C, I_F = 1300 mA.





TYPICAL SPATIAL DISTRIBUTION



PERFORMANCE GROUPS - BRIGHTNESS ($I_F = 1900 \text{ mA}, T_J = 85 ^{\circ}\text{C}$)

XLamp CXB3070 LEDs are tested for luminous flux and placed into one of the following bins.

Group Code	Minimum Luminous Flux	Maximum Luminous Flux
Y4	6910	7390
Z2	7390	7945
Z4	7945	8500
AB	8500	9000
AD	9000	9500
BB	9500	10,000
BD	10,000	11,000
СВ	11,000	12,000
CD	12,000	13,000



PERFORMANCE GROUPS - CHROMATICITY (T₁ = 85 °C)

XLamp CXB3070 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

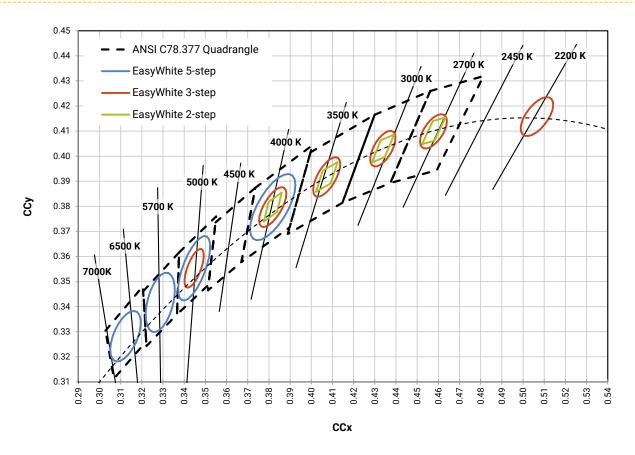
EasyWhite Color Temperatures - 2-Step									
Code	CCT	х	у						
		0.3777	0.3739						
40H	4000 K	0.3797	0.3816						
40П	4000 K	0.3861	0.3855						
		0.3838	0.3777						
		0.4022	0.3858						
35H	3500 K	0.4053	0.3942						
3311		0.4125	0.3977						
		0.4091	0.3891						
		0.4287	0.3975						
30H	3000 K	0.4328	0.4064						
ЗИП	3000 K	0.4390	0.4086						
		0.4347	0.3996						
		0.4524	0.4048						
27H	2700 K	0.4574	0.4140						
2/Π	2700 K	0.4633	0.4154						
		0.4581	0.4062						

	EasyWhite Color Temperatures - 3-Step Ellipse									
Bin Code	сст	Cente	r Point	Major Axis	Minor Axis	Rotation Angle				
Bill Code	CCI	x	у	а	b	(°)				
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0				
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7				
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0				
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2				
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5				
22G	2200 K	0.5066	0.4158	0.00980	0.00480	45.5				

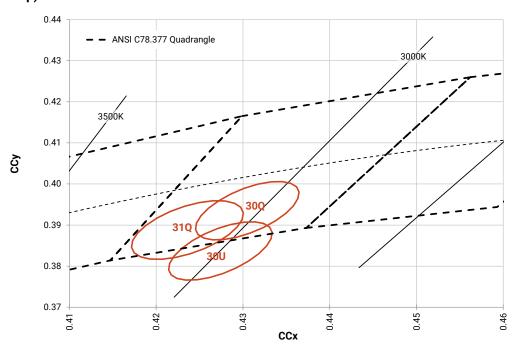
	EasyWhite Color Temperatures – 5-Step Ellipse									
Bin Code	сст	Center Poi		Major Axis	Minor Axis	Rotation Angle				
Bill Code	CCI	x	у	а	b	(°)				
65E	6500 K	0.3123	0.3282	0.01110	0.00550	61.0				
57E	5700 K	0.3287	0.3417	0.01230	0.00600	72.0				
50E	5000 K	0.3447	0.3553	0.01400	0.00520	65.0				
40E	4000 K	0.3818	0.3797	0.01565	0.00670	53.7				

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CREE EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE



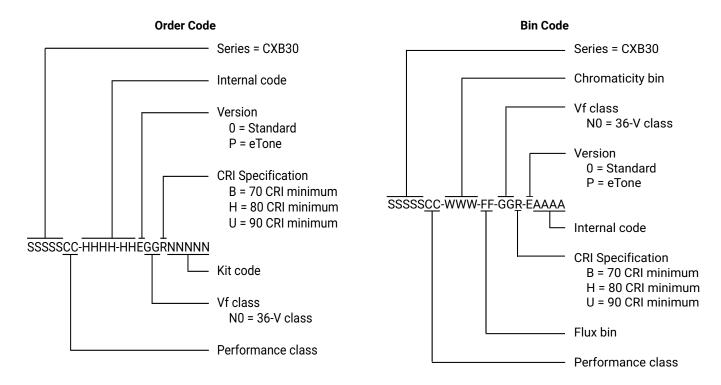
Speciality (3-step)





BIN AND ORDER CODE FORMATS

Bin codes and order codes are configured as follows:



MECHANICAL DIMENSIONS

Dimensions are in mm.

Tolerances unless otherwise

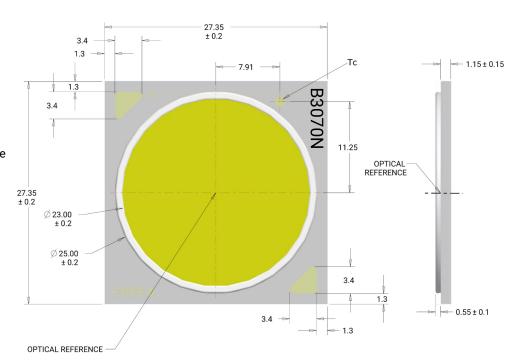
specified: ±.13

x° ±1°

Meaning of LED marking

B3070N = 36-V CXB3070

B3070Ne = 36-V CXB3070 eTone





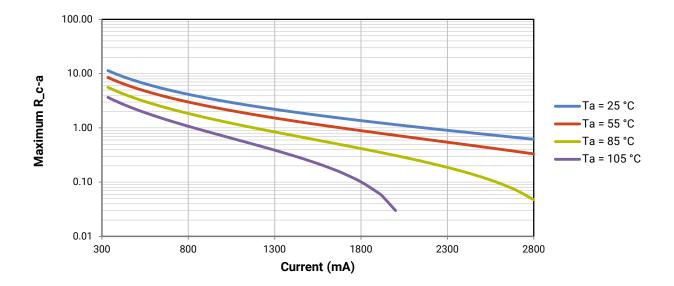
THERMAL DESIGN

The CXB family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures (T_j) . Cree has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum T_j calculations with maximum ratings based on forward current (I_F) and case temperature (T_C) . No additional calculations are required to ensure that the CXB LED is being operated within its designed limits. LES temperature measurement provides additional verification of good thermal design. Please refer to page 3 for the Operating Limit specifications.

There is no need to calculate for T_J inside the package, as the thermal management design process, specifically from T_{SP} to ambient (T_a) , remains identical to any other LED component. For more information on thermal management of Cree XLamp LEDs, please refer to the Thermal Management application note. For CXB soldering recommendations and more information on thermal interface materials (TIM), LES temperature measurement, and connection methods, please refer to the Cree XLamp CX Family LEDs soldering and handling document. The CX Family LED Design Guide provides basic information on the requirements to use Cree XLamp CXB LEDs successfully in luminaire designs.

To keep the CXB3070 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R_c-a) must be at or below the maximum R_c-a value shown on the following graph, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.

As the figure at right shows, the R_c -a value is the sum of the thermal resistance of the TIM (R_t im) plus the thermal resistance of the heat sink (R_t).





NOTES

Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

Pre-Release Qualification Testing

Please read the LED Reliability Overview for details of the qualification process Cree applies to ensure long-term reliability for XLamp LEDs and details of Cree's pre-release qualification testing for XLamp LEDs.

Lumen Maintenance

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the Product Ecology section of the Cree website.

REACh Compliance

REACh substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree representative to insure you get the most up-to-date REACh Declaration. REACh banned substance information (REACh Article 67) is also available upon request.

UL® Recognized Component

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

Vision Advisory

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.

Dimensions are in inches.



CODE, QUANTITY, LOT #

PACKAGING

Cree CXB3070 LEDs are packaged in trays of 20. Five trays are sealed in an anti-static bag and placed inside a carton, for a total of 100 LEDs per carton. Each carton contains 100 LEDs from the same performance bin.

Tolerances: ±.13 x° ±1° 7.53 R.375 1.313 8.15 ● .38 LABEL WITH CREE BIN 1.313 CODE, QUANTITY, LOT# PATENT LABEL IS LOCATED ON UNDERSIDE OF CARTON CREE BAG-LABEL WITH CREE BIN LABEL WITH CREE BIN CODE, QUANTITY, LOT #