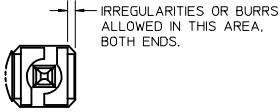
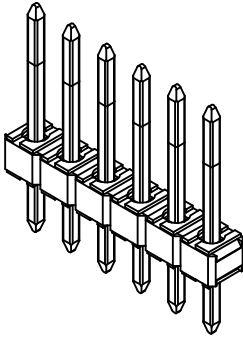
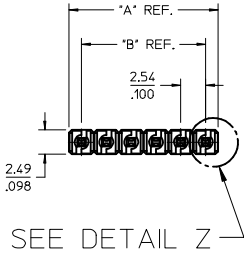


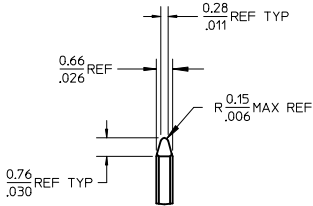
NO. CKTS	DIM. A	DIM. B
2	5.08	2.54
3	7.62	5.08
4	10.16	7.62
5	12.70	10.16
6	15.24	12.70
7	17.78	15.24
8	20.32	17.78
9	22.86	20.32
10	25.40	22.86
11	27.94	25.40
12	30.48	27.94
13	33.02	30.48
14	35.56	33.02
15	38.10	35.56
16	40.64	38.10
17	43.18	40.64
18	45.72	43.18
19	48.26	45.72
20	50.80	48.26
21	53.34	50.80
22	55.88	53.34
23	58.42	55.88
24	60.96	58.42
25	63.50	60.96
26	66.04	63.50
27	68.58	66.04
28	71.12	68.58
29	73.66	71.12
30	76.20	73.66
31	78.74	76.20
32	81.28	78.74
33	83.82	81.28
34	86.36	83.82
35	88.90	86.36
36	91.44	88.90



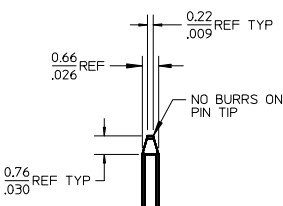
DETAIL Z
SCALE 5:1



SEE DETAIL Z

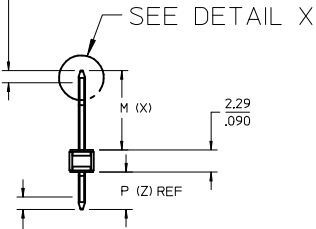


DETAIL Y
SCALE 5:1
SEE NOTE 10

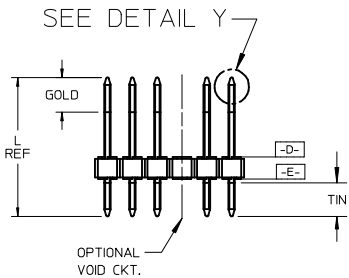


DETAIL X
SCALE 5:1
SEE NOTE 10

1.3 CENTERLINE OF PIN IN AREA SHOWN NOT TO VARY FROM
.05 CENTERLINE OF PIN AT DATUM -D- BY MORE THAN
(FOR DIM. X OF 12.70/500 OR LESS) 0.20/.008 IN ANY DIRECTION.
(FOR DIM. X OF 12.73/501 OR MORE) 0.30/.012 IN ANY DIRECTION



1.3 CENTERLINE OF PIN IN AREA SHOWN NOT TO VARY FROM
.05 CENTERLINE OF PIN AT DATUM -E- BY MORE THAN
0.13/.005 IN ANY DIRECTION.



OPTIONAL KINK PIN
SEE NOTE 6

- NOTES:
- MATERIAL: GLASS FILLED NYLON
UL, 94V-0, COLOR: BLACK
 - FINISH: (SEE LAST 3 DIGITS OF PIN NUMBER)
(154) OVERALL TIN: 0.00254/.000100 MIN. OVER
NICKEL: 0.00127/.000050 MIN.
(118) OVERALL TIN: 0.00152/.000060 MIN. OVER
NICKEL: 0.00127/.000050 MIN.
(208) SELECT GOLD: 0.00038/.000015 MIN.
SELECT TIN: 0.00254/.000100 MIN.
WITH OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
(228) SELECT GOLD: 0.00076/.000030 MIN.
SELECT TIN: 0.00254/.000100 MIN.
WITH OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
 - PRODUCT SPECIFICATION PS 10-07.
 - PACKAGING INFORMATION: SEE TABLES
 - SOLDERABILITY PER SMES-152.
 - KINK PIN OPTION NOT RECOMMENDED FOR 2 CIRCUIT PARTS.
HOLE SIZE MAY NEED TO BE ADJUSTED FOR 2 CIRCUIT PARTS
WITH KINK OPTION FOR PROPER INSERTION INTO THE PCB.
SEE SMES-42003 FOR ADDITIONAL INFORMATION
ON KINK PIN DIRECTION AND PLACEMENT.
 - HEADERS ARE NOT STACKABLE ON 2.54/.100 CENTERS.
 - PIN PUSH OUT FORCE: 3 LBS. MIN
 - THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC
SPECIFICATION PS-45499-002.
 - PIN TIP DIMENSIONS ARE SHOWN FOR REFERENCE ONLY.
DIMENSIONS APPLY PRIOR TO PLATING OR ASSEMBLY.
 - TEXT ON PART IS FOR REFERENCE ONLY. TEXT AND TEXT LOCATION
MAY VARY DEPENDING ON PART NUMBER AND/OR TOOL.

2.54 ± 0.05 TYP.
.100 ± .002 NON-ACCUM.

1.02 ± 0.05
.040 ± .002 DIA.

HOLE TYP.
SEE NOTE 6

TYP. HOLE PATTERN
FOR 1.57/.062 THK. PCB

2-*	U
1	U
SHT.	REV.

CHANGED 2228-4233 TO 2228-4355 ON SHEET Z EC NO: UCP2017-Z193 2017/07/28 DRWN:SS06 CHKD: APPR: ISHWARG	DESCRIPTION 2017/07/28
REV	

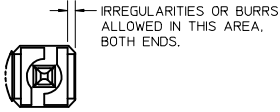
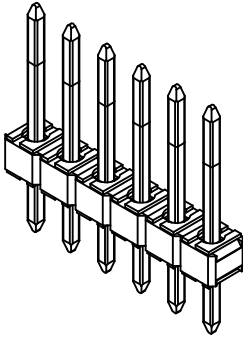
QUALITY SYMBOLS
▽=0
▽=0
▽=0

GENERAL TOLERANCES (UNLESS SPECIFIED)	
	mm INCH
4 PLACES	± --- ± ---
3 PLACES	± --- ± .010
2 PLACES	± 0.25 ± .015
1 PLACE	± 0.38 ± ---
0 PLACE	± ±
ANGULAR ± 1/2° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	

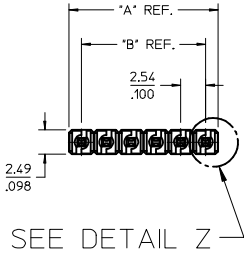
DIMENSION STYLE MM/IN	
DRAWN BY	DATE
SCHAFER	11/3/03
CHECKED BY	DATE
SAMIEC	2004/02/27
APPROVED BY	DATE
MARGULIS	2004/02/27
MATERIAL NO.	
SEE CHART	
SIZE	B

SCALE 2:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION
TITLE KK 100 HEADER ASSY FLAT VERTICAL BREAKAWAY molex		
DOCUMENT NO. SD-42375-001		SHEET NO. 1 OF *
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

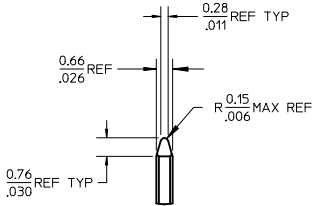
NO. CKTS	DIM. A	DIM. B
2	5.08	2.54
3	7.62	5.08
4	10.16	7.62
5	12.70	10.16
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26	66.04	63.50
27	68.58	66.04
28	71.12	68.58
29	73.66	71.12
30	76.20	73.66
31	78.74	76.20
32	81.28	78.74
33	83.82	81.28
34	86.36	83.82
35	88.90	86.36
36	91.44	88.90



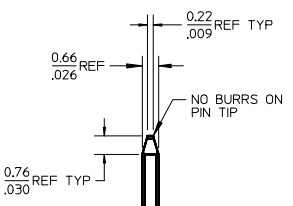
DETAIL Z
SCALE 5:1



SEE DETAIL Z

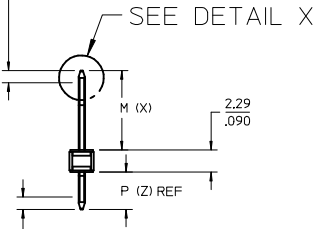


DETAIL Y
SCALE 5:1
SEE NOTE 10

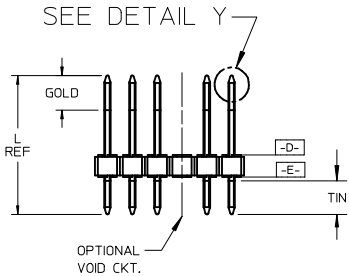


DETAIL X
SCALE 5:1
SEE NOTE 10

1.3 CENTERLINE OF PIN IN AREA SHOWN NOT TO VARY FROM
.05 CENTERLINE OF PIN AT DATUM -D- BY MORE THAN
(FOR DIM. X OF 12.70/500 OR LESS) 0.20/.008 IN ANY DIRECTION.
(FOR DIM. X OF 12.73/501 OR MORE) 0.30/.012 IN ANY DIRECTION



1.3 CENTERLINE OF PIN IN AREA SHOWN NOT TO VARY FROM
.05 CENTERLINE OF PIN AT DATUM -E- BY MORE THAN
0.13/.005 IN ANY DIRECTION.



OPTIONAL KINK PIN
SEE NOTE 6

- NOTES:
1. MATERIAL: GLASS FILLED NYLON
UL. 94V-0, COLOR: BLACK
 2. FINISH: (SEE LAST 3 DIGITS OF PIN NUMBER)
(154) OVERALL TIN: 0.00254/.000100 MIN. OVER
NICKEL: 0.00127/.000050 MIN.
(118) OVERALL TIN: 0.00152/.000060 MIN. OVER
NICKEL: 0.00127/.000050 MIN.
(208) SELECT GOLD: 0.00038/.000015 MIN.
SELECT TIN: 0.00254/.000100 MIN.
WITH OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
(228) SELECT GOLD: 0.00076/.000030 MIN.
SELECT TIN: 0.00254/.000100 MIN.
WITH OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
 3. PRODUCT SPECIFICATION PS 10-07.
 4. PACKAGING INFORMATION: SEE TABLES
 5. SOLDERABILITY PER SMES-152.
 6. KINK PIN OPTION NOT RECOMMENDED FOR 2 CIRCUIT PARTS.
HOLE SIZE MAY NEED TO BE ADJUSTED FOR 2 CIRCUIT PARTS
WITH KINK OPTION FOR PROPER INSERTION INTO THE PCB.
SEE SMES-42003 FOR ADDITIONAL INFORMATION
ON KINK PIN DIRECTION AND PLACEMENT.
 7. HEADERS ARE NOT STACKABLE ON 2.54/.100 CENTERS.
 8. PIN PUSH OUT FORCE: 3 LBS. MIN
 9. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC
SPECIFICATION PS-45499-002.
 10. PIN TIP DIMENSIONS ARE SHOWN FOR REFERENCE ONLY.
DIMENSIONS APPLY PRIOR TO PLATING OR ASSEMBLY.
 11. TEXT ON PART IS FOR REFERENCE ONLY. TEXT AND TEXT LOCATION
MAY VARY DEPENDING ON PART NUMBER AND/OR TOOL.

2.54 ±0.05 TYP.
.100 ±.002 NON-ACCUM.

1.02 ±0.05
.040 ±.002 DIA.

HOLE TYP.
SEE NOTE 6

TYP. HOLE PATTERN
FOR 1.57/.062 THK. PCB

2-*	U
1	U
SHT.	REV.

CHANGED 2228-4233 TO 2228-4355 ON SHEET Z EC NO: UCP2017-Z193 2017/07/28 DRWN:SS06 CHKD: APPR: ISHWARG 2017/07/28	DESCRIPTION
REV	

QUALITY SYMBOLS
$\nabla = 0$
$\nabla = 0$
$\nabla = 0$

GENERAL TOLERANCES (UNLESS SPECIFIED)	
4 PLACES	± ---
3 PLACES	± ---
2 PLACES	± 0.25
1 PLACE	± 0.38
0 PLACE	±
ANGULAR ± 1/2° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	

DIMENSION STYLE MM/IN	
DRAWN BY	DATE
SCHAFER	11/3/03
CHECKED BY	DATE
SAMIEC	2004/02/27
APPROVED BY	DATE
MARGULIS	2004/02/27
MATERIAL NO.	
SEE CHART	
SIZE	B

SCALE 2:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION
TITLE		
KK 100 HEADER ASSY FLAT VERTICAL BREAKAWAY		
molex		
DOCUMENT NO.		SHEET NO.
SD-42375-001		1 OF *
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		