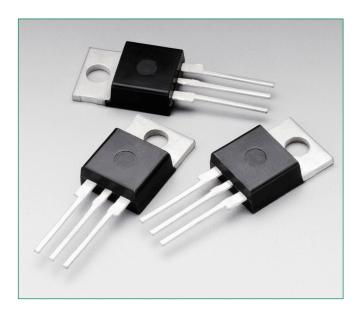


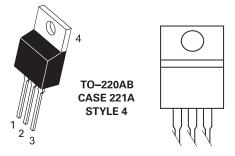
Surface Mount -400V - 800V > MAC210A8, MAC210A10

MAC210A8, MAC210A10





Pin Out



Description

Designed primarily for full-wave AC control applications, such as light dimmers, motor controls, heating controls and power supplies; or wherever full-wave silicon gate controlled solid-state devices are needed. Triac type thyristors switch from a blocking to a conducting state for either polarity of applied main terminal voltage with positive or negative gate triggering.

Features

- Blocking Voltage to 600 Volts
- All Diffused and Glass Passivated Junctions for Greater Parameter Uniformity and Stability
- Small, Rugged, Thermowatt Construction for Low Thermal Resistance, High Heat Dissipation and Durability
- Gate Triggering Guaranteed in Four Modes (Quadrants)
- Pb-Free Packages are Available

Functional Diagram



Additional Information







Maximum Ratings $(T_J = 25^{\circ}C \text{ unless otherwise noted})$

| Rating | Symbol | Value | Unit |
|--|----------------------|-------------|--------------------|
| Peak Repetitive Off-State Voltage (Note 1) (- 40 to 125°C, Sine Wave, 50 to 60 Hz, Gate Open) MAC210A8 MAC210A10 | * RRM | 600 800 | V |
| On-State RMS Current (Full Cycle Sine Wave, 50 to 60 Hz, $T_c = 70$ °C) | I _{T (RMS)} | 10 | А |
| Peak Non-Repetitive Surge Current (One Full Cycle Sine Wave, 60 Hz, $T_c = +25^{\circ}\text{C}$) Preceded and followed by rated current | I _{TSM} | 100 | А |
| Circuit Fusing Consideration (t = 8.3 ms) | l²t | 40 | A ² sec |
| Peak Gate Power $(T_C = +80^{\circ}\text{C}, \text{ Pulse Width} = 1.0 \ \mu\text{s})$ | P _{GM} | 20 | W |
| Average Gate Power (t = 8.3 ms , $T_{c} = 80^{\circ}\text{C}$) | P _{G (AV)} | 0.35 | W |
| Peak Gate Current ($T_c = +70$ °C, Pulse Width = 10 s) | l _{GM} | 2.0 | A |
| Operating Junction Temperature Range | T _J | -40 to +125 | °C |
| Storage Temperature Range | T _{stg} | -40 to +150 | °C |

Maximum ratings are those values beyond which device damage can occur. Maximum ratings applied to the device are individual stress limit values (not normal operating conditions) and are not valid simultaneously. If these limits are exceeded, device functional operation is not implied, damage may occur and reliability may be affected.

Thermal Characteristics

| Rating | | Symbol | Value | Unit |
|---|---|--------------------------------------|-------------|------|
| Thermal Resistance, | Junction-to-Case (AC) Junction-to-Ambient | R _{8JC} R _{8JA} | 2.0 62.5 | °C/W |
| Maximum Lead Temperature for Solde 10 seconds | ring Purposes, 1/8" from case for | T_{L} | 260 | °C |

^{1.} V_{DRM} and V_{RRM} for all types can be applied on a continuous basis. Ratings apply for zero or negative gate voltage; however, positive gate voltage shall not be applied concurrent with negative potential on the anode. Blocking voltages shall not be tested with a constant current source such that the voltage ratings of the devices are exceeded.

Thyristors

Electrical Characteristics - OFF $(T_1 = 25^{\circ}\text{C unless otherwise noted}; \text{Electricals apply in both directions})$

| Characteristic | | Symbol | Min | Тур | Max | Unit |
|--|------------------------|--------------------|-----|-----|-----|------|
| Peak Repetitive Blocking Current | $T_J = 25^{\circ}C$ | l _{DRM} , | - | - | 10 | μΑ |
| $(V_D = V_{DRM} = V_{RRM}; Gate Open)$ | T _J = 125°C | I _{RRM} | - | - | 2.0 | mA |

Electrical Characteristics - **ON** (T_J = 25°C unless otherwise noted; Electricals apply in both directions)

| Characteristic | | | Min | Тур | Max | Unit |
|---|--------------|-------------------|-----|-----|-----|------|
| Peak On-State Voltage (TM = 14 A Peak; Pulse Width = 1 to 2 ms, Duty Cycle 2%) | | V _{TM} | - | _ | 1.6 | V |
| | MT2(+), G(+) | | - | 12 | 50 | mA |
| Gate Trigger Current (Continuous dc) $(V_D = 12 \text{ V}, R_L = 100 \text{ Ohms})$ | MT2(+), G(-) | | - | 12 | 50 | |
| | MT2(-), G(-) | - I _{GT} | - | 20 | 50 | |
| | MT2(-), G(+) | | - | 35 | 75 | |
| | MT2(+), G(+) | | - | 0.9 | 2.0 | V |
| Gate Trigger Voltage | MT2(+), G(-) | | - | 0.9 | 2.0 | |
| (Continuous dc) $(V_D = 12 \text{ V}, R_L = 100 \Omega)$ | MT2(-), G(-) | V _{GT} | - | 1.1 | 2.0 | V |
| | MT2(-), G(+) | | - | 1.4 | 2.5 | |
| Holding Current ($V_D = 12 V_{dc}$, Gate Open, Initiating Current = ± 150 mA)) | | I _H | - | 6.0 | 50 | mA |
| Turn-On Time (Rated $V_{DRM'}$ $I_{TM} = 14 \text{ A}$) ($I_{GT} = 120 \text{ mA}$, Rise Time = 0.1 s, Pulse Width = 2 s) | | t _{gt} | - | 1.5 | _ | μs |

Dynamic Characteristics

| Characteristic | Symbol | Min | Тур | Max | Unit |
|--|----------|-----|-----|-----|------|
| Critical Rate of Rise of Commutation Voltage (V_D = Rated V_{DRM} , I_{TM} = 14 A, Commutating di/dt = 5.0 A/ms, Gate Unenergized, TC = 70°C) | (di/dt)c | - | 5.0 | - | A/ms |
| Critical Rate of Rise of Off-State Voltage $(V_D = Rated V_{DRM}, Exponential Waveform, Gate Open, T_C = +70°C)$ | dv/dt | _ | 100 | _ | V/µs |

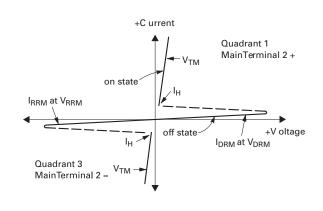


Surface Mount – 400V - 800V > MAC210A8, MAC210A10

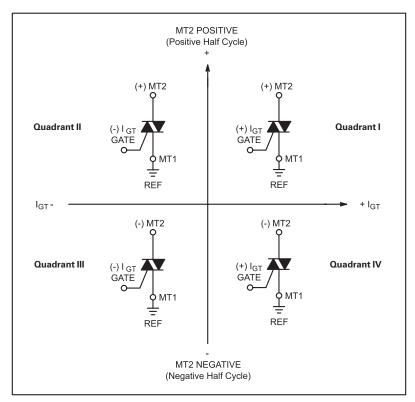
Voltage Current Characteristic of SCR

| Symbol | Parameter |
|-----------------------|---|
| V_{DRM} | Peak Repetitive Forward Off State Voltage |
| I _{DRM} | Peak Forward Blocking Current |
| $V_{_{\mathrm{RRM}}}$ | Peak Repetitive Reverse Off State Voltage |
| I _{RRM} | Peak Reverse Blocking Current |
| V _{TM} | Maximum On State Voltage |
| I _H | Holding Current |

Thyristors



Quadrant Definitions for a Triac



All polarities are referenced to MT1.

With in-phase signals (using standard AC lines) quadrants I and III are used.



Figure 1. Current Derating

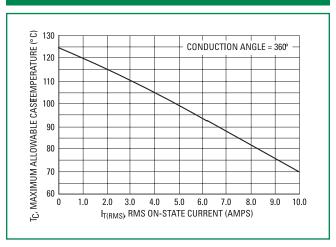


Figure 3. Maximum On-State Characteristics

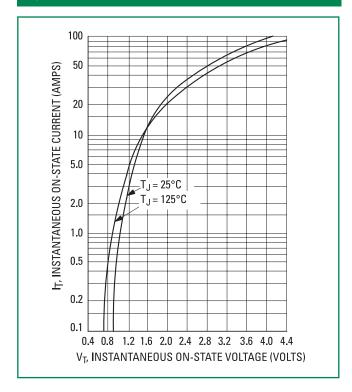


Figure 2. Power Dissipation

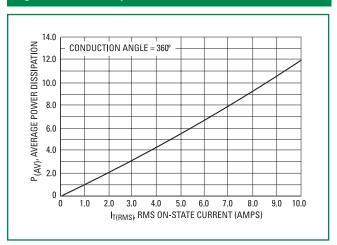


Figure 4. Maximum Non-Repetitive Surge Current

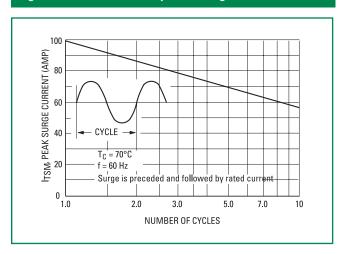
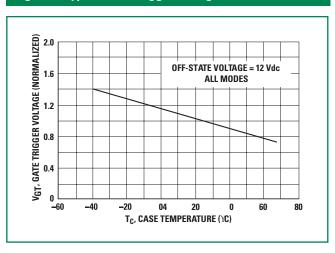


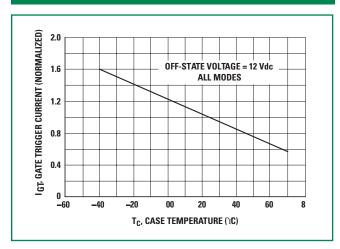
Figure 5. Typical Gate Trigger Voltage





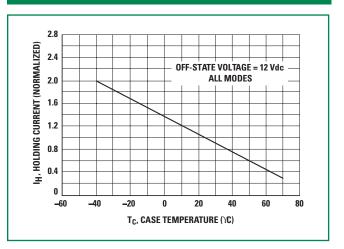
Surface Mount -400V - 800V > MAC210A8, MAC210A10



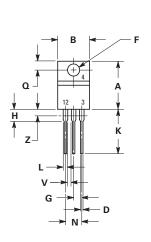


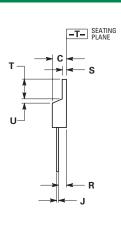
Thyristors

Figure 7. Typical Holding Current



Dimensions

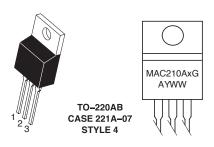




| <u> </u> | Inches | | Millim | neters |
|----------|--------|-------|--------|--------|
| Dim | Min | Max | Min | Max |
| А | 0.570 | 0.620 | 14.48 | 15.75 |
| В | 0.380 | 0.405 | 9.66 | 10.28 |
| С | 0.160 | 0.190 | 4.07 | 4.82 |
| D | 0.025 | 0.035 | 0.64 | 0.88 |
| F | 0.142 | 0.147 | 3.61 | 3.73 |
| G | 0.095 | 0.105 | 2.42 | 2.66 |
| Н | 0.110 | 0.155 | 2.80 | 3.93 |
| J | 0.014 | 0.022 | 0.36 | 0.55 |
| K | 0.500 | 0.562 | 12.70 | 14.27 |
| L | 0.045 | 0.060 | 1.15 | 1.52 |
| N | 0.190 | 0.210 | 4.83 | 5.33 |
| Q | 0.100 | 0.120 | 2.54 | 3.04 |
| R | 0.080 | 0.110 | 2.04 | 2.79 |
| S | 0.045 | 0.055 | 1.15 | 1.39 |
| Т | 0.235 | 0.255 | 5.97 | 6.47 |
| U | 0.000 | 0.050 | 0.00 | 1.27 |
| V | 0.045 | | 1.15 | |
| Z | | 0.080 | | 2.04 |

- 1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
- 2. CONTROLLING DIMENSION: INCH.
- 3. DIMENSION Z DEFINES A ZONE WHERE ALL BODY AND LEAD IRREGULARITIES ARE ALLOWED.

Part Marking System



 x=
 8 or 10

 A=
 Assembly Location

 Y=
 Year

 WW
 = Work Week

 G
 = Pb-Free Package

| Pin Assignment | | | | | |
|----------------|-----------------|--|--|--|--|
| 1 | Main Terminal 1 | | | | |
| 2 | Main Terminal 2 | | | | |
| 3 | Gate | | | | |
| 4 | Main Terminal 2 | | | | |

Ordering Information

| Device | Package | Shipping |
|------------|-----------------------|------------|
| MAC210A8 | TO-220AB | |
| MAC210A8G | TO-220AB (Pb-Free) | 500 |
| MAC210A10 | TO-220AB | Units/ Box |
| MAC210A10G | TO-220AB (Pb-Free) | |

Disclaimer Notice - Information furnished is believed to be accurate and reliable. However, users should independently evaluate the suitability of and test each product selected for their own applications. Littlefuse products are not designed for, and may not be used in, all applications. Read complete Disclaimer Notice at: www.littlefuse.com/disclaimer-electronics