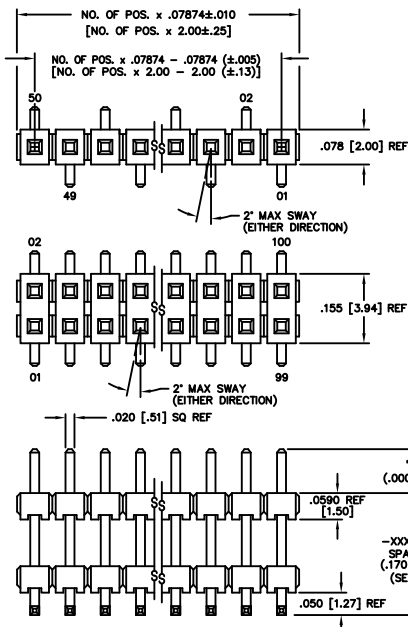


DO NOT SCALE
FROM THIS PRINT

LEAD STYLE	TERMINAL	MAX "A" ("B" IS .000 [0.00] MIN)	"C" OVERALL PIN LENGTH
-02	T-1S13-02-XXX-2	.309 [7.85]	.377 [9.6]
-03	T-1S13-03-XXX-2	.467 [11.86]	.535 [13.6]
-04	T-1S13-06-XXX-2	.487 [12.37]	.555 [14.1]
-06	T-1S13-10-XXX-2	.605 [15.37]	.673 [17.1]
-07	T-1S13-11-XXX-2	.683 [17.35]	.751 [19.1]
-09	T-1S13-13-XXX-2	.388 [9.86]	.456 [11.6]

NOTES:

1. MAX. PIN ROTATION IN BODY: 2°
2. PUSHOUT FORCE SHALL BE 1 lb MIN.
3. (C) REPRESENTS A CRITICAL DIMENSION
4. ALL DIMENSIONS IN BRACKETS [] TO BE MILLIMETERS.
5. HEIGHT VARIATION BETWEEN ANY TWO PINS SHALL BE .010 MAX
6. TUBE POSITIONS -04 THROUGH -36 ONLY; BULK PACKAGE -02 & -03. TUBE PLUG MUST BE ALLIGNED WITH INSULATOR. (SEE DETAIL ON PAGE 2)
7. MOLDED OR STAKED ALIGNMENT PIN AT SAMTEC'S DISCRETION.
8. SPACE OPTION FROM .170 TO .209 REQUIRES AN ADDITIONAL REPRESS.
9. NOTE DELETED.
10. -M OPTION AVAILABLE ON -D ROW ONLY. -M OPTION AVAILABLE POSITIONS -36 ONLY. -P OPTION AVAILABLE ON 4-36 POSITION ONLY.
11. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
12. -S-A FOR EXISTING BUSINESS ONLY, NEW DESIGNS WILL BE AN ASP.
13. MAX CUT FLASH: .020 [0.51]



LEAD STYLE	OPTIONS	TUBE	PLUGS
-02, -04, -07, -09	-D, -D-LC, -D-A	PT-TW001-D-SM	TP-38
-03	-D, -D-LC, -D-A	PT-TW001-D-SM	TP-38
ALL	-S, -S-LC, -S-A	PT-TW002-S-SM	TP-12
-02, -09	-D-A-P, -D-LC-P, -D-P, -D-LC-M, -D-A-M, -D-M	PT-TW001-D-SM	TP-38
-03, -04	-D-A-P, -D-LC-P, -D-P, -D-LC-M, -D-A-M, -D-M	PT-TW001-D-SM	TP-38
-07	-D-A-P, -D-LC-P, -D-P, -D-LC-M, -D-A-M, -D-M	PT-TW001-D-SM	TP-38
-02, -09	-S-LC-P, *-S-A-P	PT-TW002-S-SM	TP-12
-03, -04	-S-LC-P, *-S-A-P, *-S-P	PT-TW002-S-SM	TP-12
-07	-S-LC-P, *-S-A-P, *-S-P	PT-TW002-S-SM	TP-12
-06	-D-LC	PT-TW001-D-SM	TP-38
-06	NONE, *-A, -D	PT-TW001-D-SM	TP-38
-06	-D-A-P, -D-LC-P, -D-P, -D-LC-M, -D-A-M, -D-M	PT-TW001-D-SM	TP-38
-06	-S-LC-P, -S-A-P, *-S-P	PT-TW002-S-SM	TP-12

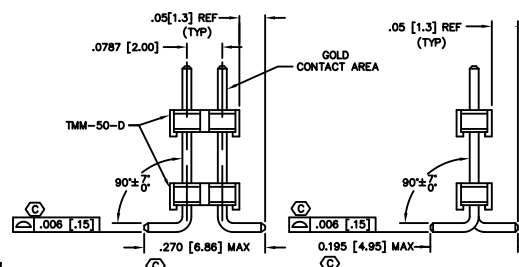


FIG 1

UNLESS OTHERWISE NOTED		
DIMENSIONS ARE IN INCHES	TOLERANCES ARE:	
ONE PLACE DECIMALS $\pm .1$ [2.5mm]	THREE PLACE DECIMALS $\pm .005$ [.13mm]	AN $\pm$
TWO PLACE DECIMALS $\pm .01$ [.25mm]	FOUR PLACE DECIMALS $\pm .0020$ [.05mm]	

ES	TITLE: HIGH TEMP 2MM SMT BOARD STACKING TERMINAL STRIP ASM	DWG NO: TW-XX-XX-XXX-X-XXX-SM-XXX-XX
		SHEET 1 of 3

No. OF POSITIONS _____
EXPRESSED IN # OF POS
(-02 THRU -36)
"XX" = No OF POS x .07874 [2.00]

LEAD STYLE —
(SEE TABLE 1)

- G: 20µ" GOLD IN CONTACT AREA, 3µ" GOLD ON TAIL (USE T-1S13-XX-G-2)
- T: MATTE TIN CONTACT AND TAIL (USE T-1S13-XX-T-2)
- S: 30µ" GOLD IN CONTACT AREA, MATTE TIN ON TAIL (USE T-1S13-XX-S-2)
- E: 50µ" GOLD IN CONTACT AREA, 3µ" GOLD ON TAIL (USE T-1S13-XX-E-2)
- L: 10µ" GOLD IN CONTACT AREA, MATTE TIN ON TAIL (USE T-1S13-XX-L-2)
- F: 3µ" GOLD IN CONTACT AREA, MATTE TIN ON TAIL (USE T-1S13-XX-F-2)
- P: 2µ" - 5µ" GOLD IN CONTACT AREA, MATTE TIN ON TAIL (USE T-1S13-XX-P-2)
- TL: TIN/LEAD (90%/10 +/-5%) CONTACT AND TAIL (USE T-1S13-XX-TL-2)
- STL: 30µ" GOLD IN CONTACT AREA, TIN/LEAD (90%/10 +/-5%) TAIL
- LTL: 10µ" GOLD IN CONTACT AREA, (90%/10 +/-5%) TAIL (USE T-1S13-XX-LTL-2)
- H: 30µ" GOLD IN CONTACT AREA, 3µ" GOLD ON TAIL (USE T-1S13-XX-H-2)
- SM: 30µ" GOLD IN CONTACT AREA, MATTE TIN ON TAIL (USE T-1S13-XX-S-2)
- TM: MATTE TIN CONTACT AND TAIL (USE T-1S13-XX-T-2)
- LM: 10µ" GOLD IN CONTACT AREA, MATTE TIN ON TAIL (USE T-1S13-XX-L-2)
- FM: 3µ" GOLD IN CONTACT AREA, MATTE TIN ON TAIL (USE T-1S13-XX-F-2)

—S: SINGLE ROW (USE TMM-50-S)
—D: DOUBLE ROW (USE TMM-50-D)

- LC: LOCKING CLIP (SEE FIG 2, SHEET 2)(SEE NOTE 11)
 - (-D ROW: USE 2TS--XX-D)
 - (-S ROW: USE 2TS--XX-SV)
 - (.190 MIN BOARD SPACE)
- * -M: MOLDED ALIGNMENT PIN (SEE FIG 3, SHEET 2 & NOTE 7)
(AVAILABLE IN 2-36 POSITIONS)
 - (2 POSITIONS WILL ONLY HAVE ONE ALIGNMENT PIN)
 - (-D ROW: USE 2TS--XX-DV-A)
 - (-S ROW: USE 2TS--XX-SV-A)
 - (*SEE NOTE 12)
 - (BOTTOM BODY ONLY, USE TMM--50-X FOR TOP)
 - STAKED ALIGNMENT PIN (SEE FIG 4, SHEET 2 & NOTE 7)
 - (-D ROW ONLY: USE TMM--50-D, 4 POS MIN)
 - (.190 MIN BOARD SPACE FOR BOTH)
- P: PICK & PLACE PAD (SEE NOTE 10)
 - (-D ROW: USE PPP--10)
 - (-S ROW: USE PPP--11)
- M: PICK & PLACE PAD (SEE NOTE 10)
 - (-D ROW: USE PPP--10)
 - NOTE: "B" MUST BE .075 [1.91] MIN FOR THIS OPTION (SEE FIG 6)
 - (-D ROW: USE PPP--10)
 - NOTE: "B" MUST BE .075 OR GREATER FOR THIS OPTION.
(SEE FIG 5)
- TR: TAPE AND REEL PACKAGING
 - (-O7 LEAD STYLE NOT AVAILABLE IN T & R)
 - (SEE SHEET 3 FOR -S-TR OPTION ORIENTATION VIEW)
 - (.475 MAX "A" WHEN COMBINED WITH -P OPTION)

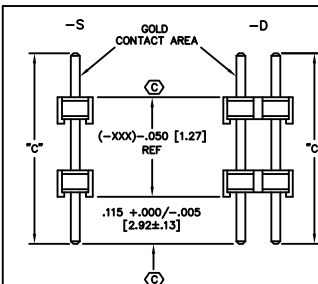
- SPACE OPTION

(SEE NOTE

XXX="A" (SEE TABLE 1, .170 [4.32] MIN)

(*=SEE NOTE 12)

PATENT NUMBERS
5713755 / 5961339



IN-PROCESS

samtec

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MADE BY:		TW-XX-XX-XXX-X-XXX-SM-XXX-XX	
BRYANT 3-8-93			

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